

### IMPORTANT PRELIMINARY ALIGNMENT STEPS

In FM alignment, it is essential that every step be followed. Especially important is picking the center of the IF curve (step 4 in the FM-IF alignment instructions). During this portion of the alignment it is necessary to tune the signal generator very carefully; it may necessitate having to estimate the dial readings to a tenth of a division.

Under normal operating conditions or use, misalignment of RF or IF circuits with age will be slight. Lack of sensitivity and poor tone quality may be due to causes other than alignment. Do not attempt to realign the receiver until all other possible causes have first been thoroughly investigated.

If complete alignment is necessary, it is essential that proper sequence be followed as tabulated in the alignment chart. However, if only the AM band or a portion

of the FM circuit are to be aligned, proceed from that point on the chart being sure to follow all remaining steps.

Adjustments made to FM-IF's at 10.7 MC, will require realignment of AM-IF slug adjustments.

Check pointer position. With tuning gang closed, the tip of the pointer clip should be over the 1/16" circular punch at the extreme left end of the dial background (see stringing diagram).

Use an isolation transformer if available, otherwise connect a .1 mfd. condenser in series with low side of signal generator and attach to B minus of chassis.

Be sure both the set and the signal generator are thoroughly warmed up before starting alignment.

## FM I.F. AND RATIO DETECTOR ALIGNMENT

- Keep output indicator leads well separated from signal generator leads and chassis wiring.
- Band switch in FM position (fully to the left).
- While peaking IF's, keep reducing signal generator output so VTVM reading is approximately +1.5 volts DC with exception of Step #5.
- To avoid splitting the slotted head of iron core tuning slugs in the IF transformers, use an insulated alignment tool with a 1/6" wide screwdriver blade. Do not exert undue pressure as threads of slugs may strip.
- Speaker must be connected during alignment.
- FM antenna disconnected during alignment.

Before proceeding, be sure to follow all steps listed above, under "Important Preliminary Alignment Steps."

	Connect Signal Generator	Generator Frequency	Receiver Dial Setting	Oatput Indicator and Special Connections	Adjust as Fellows (very carefully)		
1	Thru .001 cond. to 2nd IF grid (pin #1 of 12BA6 2nd IF)	10.7 MC unmodu- lated.	Tuning gang wide open	Connect VTVM (DC probe) from point "W" to B minus ("Y"). (See Fig. 7.)	"A" (ratio detector primary) for maximum reading on VTVM.		
2	**Thru .001 cond. to 1st IF grid (pin #1 of 12BA6 1st IF)	,,	"	yy yy	Iron cores "B" and "C" (2nd IF trans.) for maximum reading on VTVM.		
8	High side FM antenna terminal	"	**	,, ,,	Iron cores "D" and "E" for maximum on VTVM. Re- adjust A, B, C, D, E, for maximum. (Keep reducing generator output to keep VTVM at 1.5 volts)		
4	"	<ul> <li>a. Reduce output of signal generator until VTVM reads exactly +1.5 volts DC.</li> <li>b. Tune generator frequency above 10.7 MC until VTVM reads exactly +1.0 volt. Note exact generator frequency. Extreme care in reading this is essential.</li> <li>c. Tune generator frequency below 10.7 MC until VTVM reads exactly +1.0 volt. Note exact generator frequency. Extreme care in reading this is essential.</li> <li>d. Add generator frequency in step c to generator frequency in step d and divide by 2. The result is the center frequency of the IF curve to be used in step 5. See example on next page.</li> <li>e. Tune generator frequency above and below 10.7 MC and note voltage reading on VTVM at different frequency points until you have a good impression of the shape of the selectivity curve. If you have two peaks as in Figures 5 or 6, note readings (voltage) of both peaks. If one peak is over 20% higher than the other one, it will be necessary to realign IF's. A selectivity curve that would require realignment is illustrated by Figure 6.</li> </ul>					
5	,,	Center of IF selectivity curve per step 4d above. See "EXAM- PLE" on next page.	Tuning gang wide open	Connect VTVM (DC probe) from point "X" to B minus ("Y"). (See Fig. 7.)	Iron core "F" (ratio detector secondary) for zero voltage reading on VTVM. (The correct zero point is located between a positive and a negative maximum.)		

If any adjustments were very far off, it is desirable to repeat steps 3. 4 and 5.

<sup>\*\*</sup>Do not feed I.F. signal into converter grid as this will cause mis-alignment.

# SETTING SIGNAL GENERATOR TO CENTER OF I.F. SELECTIVITY CURVE

CAUTION: Due to the difficulty of setting a signal generator to the accuracy required by this operation, extreme care must be exercised in making each setting. Otherwise, improper alignment of the ratio detector and consequent audio distortion will result.

EXAMPLE: (See Figures 1 and 2)

Voltage reading in Step 4a is + 1.5 volts.

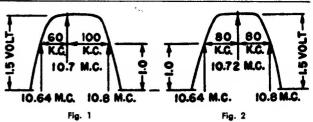
Generator frequency on low side of 10.7 MC for a reading of + 1 volt DC = 10.640 MC.

Generator frequency on high side of 10.7 MC for a reading of + 1 volt DC = 10.800 MC.

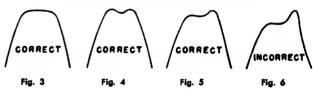
Center frequency is obtained by adding 10.640 and 10.800, then dividing by 2. For these readings it will be 10.72 MC.

Set generator frequency to 10.72 MC as this is center of selectivity curve as shown in Figure 2.

Note: Numerical vernier dial readings may be used instead of MC.



### TYPICAL SELECTIVITY CURVES



FM RF ALIGNMENT PROCEDURE									
	Connect Signal Generator	Generator Frequency	Receiver Dial Setting	Output Indicator and Connections	Adjust as Follows				
6	Thru 270 ohm carbon resistor	109 MC† (unmodu- lated).	Tuning gang wide open	Connect VTVM (DC probe) from point "W" to ground.	*G for maximum VTVM reading.				
7	to high side FM antenna terminal	102 MC† (unmodu- lated).	102 MC	" o VTVM readings do not exceed approximately	*Tune in generator signa on receiver. Adjust H fo max. VTVM reading.				

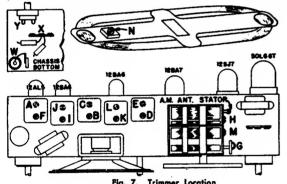
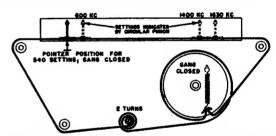


Fig. 7. Trimmer Location



With the gang fully closed, the tip of the pointer clip should be in line with the 1/16" circular punch at the extreme left end of the dial background.

Fig. 8. Dial Stringing and Pointer Setting

#### AM ALIGNMENT PROCEDURE

- Use regular output meter connected across speaker voice coil.
- Turn receiver Volume Control full on; Tone Control full treble.

No actual connection (signal by radiation).

- AM loop antenna must be connected and placed in the same relative position to the chassis as when in cabinet.
- Use lowest output setting of signal generator that gives a satisfactory reading on meter.

signal

	Connect Signal Geuerator	Dummy Autenna Between Radio and Signal Generator	Signal Generator Frequency	Receiver Dial Setting	Adj. Trimmers iu Following Order to Max.
S P	et Band Switch to Br reliminary Alignment	oadcast Position (center) and I Steps." Loop antenna must be	e sure to follow connected.	instructions under	heading "Important
1	Gang condenser antenna stator	.1 MFD	455 KC	Tuning gang wide open	I, J, K, L
2	AM Antenna Stator	Direct connection	1620 KC	Tuning gang wide open	`M
	Install chassis and	AM loop in cabinet.			
3	Place generator lead adequate signal.	close to loop of set to obtain	1400 KC	Tune in	N