ALIGNMENT PROCEDURE

1. Loop must be connected during alignment.

Check the set screws that hold the tuning drum to the shaft to see that they are tight and that the drum has not slipped on the shaft. The correct position of the drum can be seen on the stringing diagram.

2. In the closed position the stop on the rear of the dial

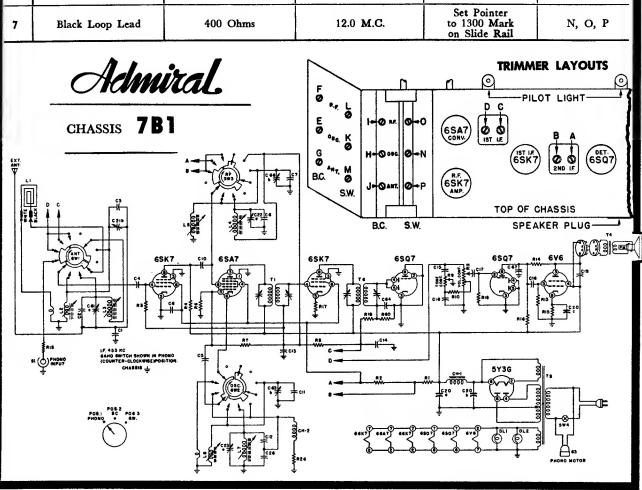
drum must be against the stop post.

3. With the gang wide open, all slugs should be 1% inches out of their coil forms. If there is any serious deviation

or if there has been any tampering, turn the adjusting screws until this distance is correct.

- 4. Be sure both the set and the signal generator are thoroughly warmed up before starting alignment.
- 5. Turn receiver Volume Control full on.
- 6. Use lowest output setting of signal generator that gives a satisfactory reading on meter.
- 7. Proceed in sequence as outlined below.

STEP	Connect Signal Generator To	DUMMY ANTENNA BETWEEN RADIO AND SIGNAL GENERATOR	Sional Generatoa Frequency	Tuning Gang Setting	Adj. Trimmers in Following Order to Max.						
1	Set Band Change Swi 6SA7 Grid (Pin #8)	itch to Broadcast Position1 MFD.	455 K.C.	Set Pointer to Upper Limit	A, B, C, D						
2	Before proceeding to step 3 check pointer travel as outlined under paragraph below headed "Pointer Adjustment."										
3	Black Loop Lead	20 MMFD. If not available wrap	1605 K.C.	Set Pointer to Upper Limit	E, F, G						
4	Black Loop Lead	several turns of the generator lead around the black loop lead.	1300 K.C.	Set Pointer to 1300 Mark on Slide Rail	н, і, ј						
5	Set Band Change Switch to Short Wave Position.										
6	Black Loop Lend	400 Ohms	12.5 M.C.	Set Pointer to Upper Limit	K, L, M						
7	Black Loop Lead	400 Ohms	12.0 M.C.	Set Pointer to 1300 Mark on Slide Rail	N, O, P						





REPLACEMENT PARTS

			COMPENSES (C-41)			ALLCOPI LAMPANE	
	RESISTORS		4270	CONDENSERS (Cont'd		MISCELLANEOUS	
Symbol	Description	Port No.	Symbo	Description	Part No.	Description Part No.	
RΊ	12,000 Ohms 5 Watt	61A1-1	C18		6481-25	Background, Dial 2287-1	
R2	150,000 Ohms 1/2 Watt	60B8-154	C19	.01 Mfd., 600 Voits, Condenser	6481-10	Bulb. Pilot Light No. 47 81A1-8	
R3	470,000 Ohms 1/2 Watt	6088-474 60820-103	C20a	30 Mfd., 350 Volts		Button (For Phone switch button) 33A8-1	
R4	10,000 Ohms 2 Watt	6088-223	C20b	30 Mfd., 350 Volts }	67C6-25	Cable and Plug, Shielded	
R6	22,000 Ohms 1/2 Watt	60B8-106	C20c	20 Mfd., 25 Voits		Cord, Dial (64" approx.) 50A1-3	
R7	10 Megohms 1/2 Watt	6088-105	C21a	3-40 Mmfd. Trimmer	66A1-5	Drum, Dial 17A3	
R8 R9	2 Megohms, Tone Control	75B1-5	C21b	3-40 Mmfd. { Irimmer		Escutcheon, Dial	
R10	27,000 Ohms 1/2 Watt	60B8-273	C22b	3-40 Mmfd. Trimmer	66A1-5	Escutcheon, Switch	
R10	1 Megohm, Volume Control	75B2-1	C23a	3-40 Mmfd)		Knob, Tuning	
KII	Tapped at Approx. 500,000		C23b	3-40 Mmfd. Trimmer	66A1-5	Knob, SW, B.C., Phono	
	ohms		C24	100 Mmfd., Mica	65B7-17	Knob, Tone	
R12	270,000 Ohms 1/2 Watt	60B8-274	C26	1.200 Mmfd., Mlca	65B5-34	Knob, Volume	
R13	470,000 Ohms 1/2 Watt	60B8-474	C27	100 Mmfd., Mica	65B7-17	Pin Tip, Antenna (Large)	
R14	1 Megohm 1/2 Watt	60B8-105		(C) 2 (2 (C) C) (1 (C) C)		Piug, Speaker B8A4-4	
R15 .	390 Ohms 1 Watt	60B14-391		TRANSFORMERS and CO	/IF9	Piug, Phono Output	
R16	10 Megohms 1/2 Watt	60B8-106	Symbol	Description	Part No.	Pointer, Digi	
R17	100 Ohms 1/2 Watt	6088-101	LÌ	Antenna, Loop	AC104	Slug, B.C. Tuning—Specify color	
R18	47,000 Ohms 1/2 Watt	6088-473 6088-104	1.2	Coil, S.W. Antenna	AD116-1	code when ordering	
R19	100,000 Ohms 1/2 Watt	60B8-274	L3	Coil, B.C. Antenna	AB100-2	Siug, S.W. Tuning—Specify color	
R20	270,000 Ohms 1/2 Watt	60B8-101	L4	Coil, B.C. R.F.	AB100-1	code when ordering 7181-9	
R22	100 Ohms 1/2 Watt	0000-101	L5	Coil, S.W. R.F.	AD116-2	Socket, Dtal Light 82A2-1	
	CONDENSERS	200	L6	Coli, S.W. Oscillator	AD116-3 AC101-1	Socket, Speaker B7A6-1	
Symbol	Description	Part No.	17 11	Coil, B.C. Osciliator Transformer, 1st 1.F.	72B7	Speaker 78B7	
Ci	1,000 Mmfd., Mica	65B7-33	T2		7288	Spring, Drum Tension 1981-7	
C2	140 Mmfd., Silver Mica 3%	65B1-26	T3	Transformer, 2nd I.F. Transformer, Power	80B1	Stud, Slug adjusting 27A4	
C3	25 Mmfd., Silver Mica 3%	65B1-28	T4	Transformer, Output	9886-1		
C4	100 Mmfd., Mica	6587-17	CHI	Choke, Filter	74A3	PHONOGRAPH PARTS	
C5	50 Mmfd., Mica	6585-11 6481-22	CH2	Choke, Osciliator Cathode	AB103-1	See Record Changer Service Manual for	
C6	.05 Mfd., 400 Volts	65B1-27				Detailed Parts List.	
C7	65 Mmfd., Sliver Mica 3%	65B1-13	SW	ITCHES, PLUGS and SO	CKETS	Description Part No.	
C8	420 Amfd., Silver Mica 2%	6587-5	Symbol		Part No.		
C10 C11	20 Mmfd., Mica 65 Mmfd., Silver Mica 3%	65B1-27	Si	Socket, Phone	B8A1	Centerpost	
C12	200 Mmfd., Silver Mica 376	65B1-14	S2	Socket, Speaker	B7A6-1	Crystal Cortridge409A1	
C12	.1 Mfd., 400 Volts	64B1-20	S3	Socket and Cord, Phono Motor	89A6-3	Idiar Wheel (40783 Motor)	
C14	250 Mmfd., Mico	65B7-22	SW1	Switch, Antenna	76B1-3	Idier Wheei (40782 Motor)	
Č13	1,000 Mmfd., Mica	65B7-33	SW2	Switch, Oscillator	76B1-2	Idier Wheel (407Bl Motor)	
Čiš	02 Mfd., 400 Volts	64B1-24	SW3	Switch, R.F.	76B1-1	Motor, 60 cycle 115 volt, A.C.	
čiž	.01 Mfd., 400 Volts, Condenser	64B1-25	SW4	Switch (on-off) S.P.S.T.	77B1-44	(Types 407B1 & 407B2 also used) 407B3	
			<u> </u>				

POINTER ADJUSTMENT

Move the dial pointer by means of the tuning control knob to see that it reaches the upper and lower limits as shown on the stringing diagram. In the upper limit position measure the distance D-E and in the lower limit position measure the distance A-B. The distance from A and B must be the same as the distance from D to E. If these distances are not equal, unclamp and move the pointer slide on the string until they are the same. The pointer should be checked again at the upper and lower limit to be sure that it is right. Take care to see that the pointer does not slip during this operation. Reclamp the pointer slide tightly to the string and seal with any quick-drying cement. Set the tuning gang wide open and proceed with operation 3.

REPLACING TUNING SLUG

If it becomes necessary to change a tuning slug proceed in the following manner: Set the gang to its wide open position, unsolder and remove the old slug. Set the slug adjusting screw about half way down. Place the new slug in such a position that 1% inches of its length is above the coil form. Solder it in this position making sure that it does not slip during the operation and that the slug wire is straight. Proceed to realign the set as shown in the chart.

