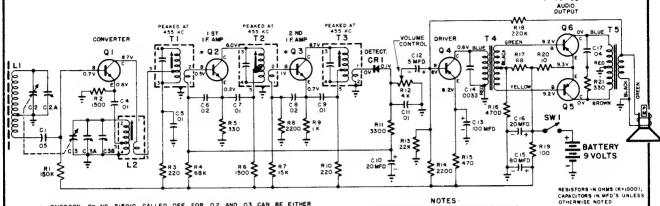
EMERSON RADIO Model 855, Chassis 120314



* EMERSON PT NO 815010 CALLED OFF FOR 0.2 AND 0.3 CAN BE EITHER TWD (2) - 2N145 OR A 2N145 AND A 2N147 TRANSISTOR FOR REPLACEMENT PURPOSES HOWEVER, OUR PT NO 815010 WILL BE A 2N146 TRANSISTOR

* * IF ONE OF THESE TRANSISTORS Q5 OR Q6 BECOMES DEFECTIVE REPLACE BOTH OF THEM WITH A NEW MATCHED PAIR.

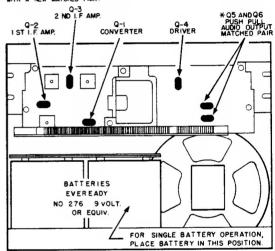
RESISTANCE READINGS

TURN SET OFF THEN REMOVE ALL TRANSISTORS BEFORE TAKING RESISTANCE READINGS

SYMBOL	TERMINAL B	TERMINAL C	TERMINAL E	
Q-I	150K	3.4K	1500	
Q-2	4K	4.BK	330	
Q-3	1.9K	ΙK	3.4K	
Q-4	4.5K	500	3.4K	
Q-5	3.2K	19	3.2K	
Q-6	3.2 K	21	3.2K	

RESISTANCE READINGS SHOWN ABOVE IN OHMS UNLESS OTHERWISE SPECIFIED

Voltages indicated are pasitive d.c., resistance is ahms. Measurements made with valtahmyst ar equivalent. All measurements taken between paints and chassis,



* *05-06

*NOTE IF ONE DE THESE TRANSISTORS OF DR OF BECOMES DEFECTIVE REPLACE BOTH OF THEM WITH A NEW MATCHED PAIR

ALIGNMENT INSTRUCTIONS

Valume cantral should be at maximum; autput of signal generator should be no higher than necessary to obtain an output reading with a 30% audia madulated R.F. Use an insulated olignment screwdriver for odjusting.

	DUMMY ANTENNA	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1	.1 mfd.	High side to junction of L-1 & C-2. Low side to chassis.	455 KC.	Tuning con- denser fully open.	Across voice coil.	T2, T3 and Tl	Adjust for maximum output starting with T3.
2		Use a loop aet per- pendicular and about 20" from center of bar loop ant, in set.	1650 KC.	Tuning con- denser fully open.	Across voice coil	C-3A (osc. trimmer) See note below	Fashion loop of several turns of wire and radiate signal into bar loop of re- ceiver. Adjust for maxi- mum output.
3		,,	1400 KC.	Tune for maximum output.	Across voice coil.	C-2A (Ant. trimmer)	Adjust for maximum output.
4		,,	600 KC.	Tuning con- denser set for 600 KC.	Across voice coil.	Osc. alug in L-2	Rock the variable cond, each aide of 600 KC while adj, oac, alug for maximum reaponae.
5		,,	1650 KC.	Tuning con- denser fully open.	,,	C-3A Oac. trimmer	If readjustment is neces- ary repest steps 2 to 4 until no further improve- ment is noted.

NOTE: C-3A is the ascillator trimmer capacitar, physically lacated an the battam side of the tuning capacitar when the chassis is mounted in its case. Both C-3A and C-2A can be reached through cutauts in the antenna mounting board. C-3B is the alternate ascillator trimmer capacitor and is factory adjusted for minimum trimmer capacity requirements.