

General-Electric Models 376, 377, 378, Alignment Information

NOTES IN CONNECTION WITH METER ALIGNMENT:

(1) Use unmodulated signal.

(2) Connect 20,000 ohm-per-volt meter from junction of R29

and R41.

(3) Connect 20,000 ohm-per-volt meter from grid pin 1 of (V5) 6AU6 limiter to chassis with a 200,000-ohm resistor in series. The resistor must be connected directly to the grid to minimize capacity loading and to isolate the meter from the i-f voltage. Keep signal generator output down so that meter indicates not more than one volt at the grid (5 microamperes through 200,000

(4) Use 400-cycle modulation (Steps 1, 2, 3, 15, 16, 17, and

18).
(5) Connect a standard output-meter across speaker voice coil.
Turn volume control full on. Keep signal generator output down so that meter indicates not more than ½ watt output (1.26 volts) during alignment. (Steps 1, 2, 3, 15, 16, 17 and 18.)

(6) Two oscillator settings will give response. The higher frequency response is the correct one; the other is the image response. If in doubt, start with the trimmer screw loosened completely

and adjust for the first response.

ohms) (Alignment Steps 7 through 13).

(7) For alignment of the standard band oscillator and r-f trimmers, the input signal should be inductively coupled to the radio loop antenna by connecting a 4-turn, 6-inch diameter loop of bell wire across the signal generator terminals, and then locate the loop about one foot from the radio loop antenna to prevent possible errors in peak readings. The position of the loop in respect to the radio loop antenna should not be changed during any one set of adjustments. Steps 15, 16, 17 and 18.

(8) The lead from the signal generator must be kept as short as possible and it must be kept away from later stages to prevent regeneration. The signal may also be fed in to the tube pin connection from the top of the chassis to prevent regeneration.

(9) A dummy antenna is a resistor in series with the hot lead of the signal generator. The resistance of the resistor plus the termination impedance of the signal generator should equal 300 ohms.

(10) If a dial scale is not available, index the dial pointer as follows: Turn the pointer to the left-hand limit of travel and mark the dial plate at a reference edge of the pointer slide. Then

mark the dial plate at a reference edge of the pointer slide. Then set the pointer by turning the dial knob until the indicated dimension exists between the reference edge and the mark.

ALIGNMENT CHART

TEP	SIGNAL GEN- ERATOR FRE- QUENCY	SIGNAL INPUT POINT	BAND SWITCH	DIAL	ADJUST	SEE NOTE	REMARKS
			AM I-F METE	R ALIGNMEN	7		
1	455 kc	Conv. grid directly thru .01 mfd	STD		Peak C47 and C46	4, 5	Adjust for max.
2	455 kc	Conv. grid directly thru .01 mfd	STD		Peak C33	4, 5	Adjust for max.
3	455 kc	Conv. grid directly thru .01 mfd	STD		Peak C23 and C22	4, 5	Adjust for max.
		FM DISCRIA	MNATOR AN	ID I-F METER	ALIGNMENT		
4	10.7 mc	Pin 1 of V5 (6AU6) thru .01 mf	FM		Discrim. Secondary for zero meter	1, 2	Apply 1 volt signal input.
5	Detune sig- nal generator	Pin 1 of V5 (6AU6) thru .01 mf	FM		*Signal Generator	1, 2	*Detune signal generator to point of maximum mete- reading.
6	As in Step 5	Pin 1 of V5 (6AU6) thru .01 mf	FM	.,	Peak discr. primary	1, 2	Adjust for max.
7	10.7 mc	Pin 1 of V4 (6AU6) thru .01 mf	FM		Peak C45 and C44	1, 3	Adjust for max.
8	10.7 mc	Pin 1 of V3 (6BA6) thru .01 mf	FM		C31 and C30	1, 3	Adjust for max.
9	10.7 mc	Pin 7 of V2 (6BE6) thru .01 mf	FM		C21 and C20	1, 3, 8	Adjust for max.
			FM R-F METI	R ALIGNMEN	IT		
10	98 mc	Dipole terminals thru dummy antenna	FM	98 mc or 31 inches	Peak C62	1, 3, 6, 9, 10	
11	98 mc	Dipole terminals thru dummy	FM	For max. output	Peak L4 vane	1, 3, 9	
12	Repeat steps 1	0 and 11 until no further improve	ment in sen	sitivity.			
13	98 mc	Dipole terminals thru dummy antenna	FM	98 mc	Peak L1 vane	1, 3, 9	
14	Repeat steps	10, 11, and 12.					
			AM R-F MET	ER ALIGNMEN	rt .		
15	1500 kc	Inductively coupled	STD	1500 ke or 5 inches	Peak C12	4, 5, 7, 10	
16	1500 kc	Inductively coupled	STD	For max.	Peak C16	4, 5, 7	
17	Repeat steps	15 and 16 until no further improve	ment in sen	sitivity.			
18	1500 kc	Inductively coupled	STD	Do not change from Step 16	Peak C6	4, 5, 7	

General-Electric Models 376, 377, 378, Alignment continued

AM I-F VISUAL ALIGNMENT

1	455 kc = 20 kc at 60-cycle sweep	Conv. grid directly pin 7 V2 (6BE6) thru .01 mf	AM		C47 and C46*	4, 5	*Adjust for max. amplitude and min. distortion of curve on scope screen.
2	Same as Step 1	Same as Step 1	АМ		C33	4, 5	Same as Step 1.
3	Same as Step	Same as Step 1 and 2	AM		C23 and C22	4, 5	Same as Steps 1 and 2.
	<u></u>		M I-F VISU	AL ALIGNMEN	<u> </u>		I
4	10.7 mc ± .3 mc at 60- cycle sweep	Conv. grid directly pin 7 V2 (6BE6) thru .01 mf	FM		C45 and C44	1, 2, 11	Adjust for max. amplitud and min. distortion.
5	Same as Step 4	Same as Step 4	FM		C31 and C30	1, 2, 11	Same as Step 4.
6	Same as Steps 4 and 5	Same as Steps 4 and 5	FM		C21 and C20	1, 2, 11	Same as Steps 4 and 5.
		DISC	RIMINATOR	VISUAL ALIC	NMENT		
7	10.7 mc ± .3 mc at 60- cycle rate	Conv. grid directly pin 7 V2 (6BE6) thru .01 mf	FM		Primary of T5 discrim. trans- former	1, 3, 11	Adjust primary for max. amplitude.
8	Same as Step 7	Same as Step 7	FM		Secondary of T5	1, 3, 11	Adjust secondary for vertic symmetry with respect to mipoint horizontal traces.
9	Same as Step 7	Same as Step 7	FM		Primary of T5	1, 3, 11	Adjust for straightest possib slope of straight line trace.
•	<u> </u>		FM R-F VIS	VAL ALIGNME	NT		
10	98 mc Note 6	Dipole terminals thru dummy antenna	FM	98 mc or 3 ¹ / ₁₆ in.	Adjust C62*	2, 6, 7, 8, 10	*Set dial pointer accurated then adjust for steepest slop of straight line trace on scop
11	98 mc Note 1	Dipole terminals thru dummy antenna	FM	98 mc	Peak L4 vane	1, 2, 9, 10	Center response curve of scope, then peak for ma amplitude.
12	98 mc Note 1	Dipole terminals thru dummy	FM	98 mc	Peak L1 tuning vane	1, 2, 10	Peak for max. amplitude.
	<u> </u>		AM R-F VIS	WAL ALIGNM	ENT	,	
13	1500 kc Note 6	Antenna thru 200 mmf	STD	1500 kc or 5 in.	Adjust C12	4, 6 ,	Adjust C12 for steepest slo of straight line trace on scop
14	1500 kc Note 5	Antenna thru 200 mmf	STD	1500 kc	Adjust C16	4, 5, 7, 9	Adjust C16 for max. amp tude.
15	1500 kc Note 5	Antenna thru 200 mmf	STD	1500 kc	Adjust C6	4, 5, 7	Adjust C6 for max. amplitude.

- (2) Connect vertical plates of scope to the limiter grid (pin 1 of
- V5) (6AU6) through 200,000 ohm resistor.
- Connect vertical plates of scope to the junction of R29 and
- R41 (FM audio) through 200,000 ohms.
- (4) Connect vertical plates of scope at junction of R13 and C28 (AM audio output) through 200,000 ohms.
- Use FM signal modulated at 60 cps = 20 kc. Use a 60 cycle amplitude modulated signal.
- (7) If a dial scale is not available, index the dial pointer as follows: Turn the pointer to the left-hand limit of travel and mark the dial plate at a reference edge of the pointer slide. Then set the pointer by turning dial knob until the indicated dimension exists between the reference edge and the mark.
- quency response is the correct one, the other response is the image. If in doubt, start with the trimmer screw loosened completely and adjust for the first response.
- (9) In some cases tuning of the converter grid will cause "pulling" of oscillator which will change the oscillator frequency. After centering the response curve on the scope, if peaking of L4 causes the response curve to move off of the screen it is necessary to realign the oscillator for calibration.
- (10) A dummy antenna is a resistor in series with the hot lead of the signal generator. The resistance of the resistor plus the termination impedance of the signal generator should equal 300 ohms.
- (11) Leads from the signal generator must be kept as short as possible and away from later stages to prevent regeneration. The signal may also be fed to the tube pin connection from the top of the chassis to prevent regeneration.