

In servicing the chassis, the following method in wiring a replacement part is recommended. Clip the defective unit out, leaving enough of its leads attached to the strip to form eye loops. Each lead of the replacement component may then be passed through a corresponding loop, pruned to length, crimped and soldered.

To replace an oscillator coil, i-f coil or broken socket beneath the textolite strip, the strip may be raised at the rear of the chassis. To raise the strip, remove the tubes, three screws and rear apron of chassis, and electrolytic capacitor from its mounting clip. Move strip out slightly to clear Volume control and remove control from front apron of chassis. Raise the textolite strip upward at rectifier tube to a vertical position to reach components for servicing.

If necessary, the strip may be removed completely by disconnecting the wire connections at tuning capacitor and output transformer.

The oscillator or i-f coils may be removed or replaced by heating all pins at the rear of the textolite strip simultaneously, using a large soldering iron; or, if desired, the old coil may be destroyed and the pins removed separately.

## ALIGNMENT CHART

Step	Connect Test Oscillator To	Test Oscillator Setting	Tuning Gang Setting	Adjust for Maximum
		I-F ALIGI	NMENT	
1	12AU6, V1, grid through .05 mf.	455 KC		L4 and L3 i-f coupling
		R-F ALIG	NMENT	
2	Inductively coupled to radio antenna loop	1620 KC	Tuning Gang fully open	C1D, oscilla- tor trimmer
3		1500 KC	For maximum output	C1A*, antenna trimmer

<sup>\*</sup>Rock radio dial for maximum while adjusting C1A.

