

ALIGNMENT PROCEDURES

MODEL 05WG-2752

AM STAGES

The following is required for aligning:

An All Wave Signal Generator Which Will Provide an Accurately Calibrated Signal at the Test Frequencies as Listed.

Output Indicating Meter, Non-Metallic Screwdriver, Dummy Antennos

— .1 mf, and 50mmf.

Volume Control Maximum all Adjustments.

Connect Radio Chassis to Ground Post of Signol Generator with a Short Heavy Lead.

Allow Chassis and Signal Generator to "Heat Up" for Several Minutes.

	SIGNAL GENE	RATOR				
FREQUENCY SETTING	CONNECT GENERATOR OUTPUT TO	THROUGH DUMMY ANTENNA	CONNECT GROUND TO	GANG CONDENSER SETTING	ADJUST	ADJUST FQR Maximum Output
455 KC	Control Grid 1st 6BA6 Pin No. 1	.1 mf	Chassis Base	Rotor Fully Open	2nd I.F. Pri. (1) and Sec. (2)	
455 KC	Control Grid 68E6 Pin No. 7 1st Det.	.1 mf	Chossis Bose	Rotor Fully Open	1st I.F. Pri. (3) and Sec. (4)	Moximum Output
455 KC	Control Grid 6BE6 Pin No. 7	.1 mf	Chassis Base	Rotor Fully Open	2nd I-F Pri. (1) ond Sec. (2)	Moximum Output
1620 KC	Control Grid 6BE6 Pin No. 7	.1 mf	Chassis Bose	Rotor Fully Open	Oscillator C-41	Moximum
1400 KC	External Antenna Lead	50 mmf	Chossis Bose	Turn Rotor to Max. Output. Set Pointer to 1400 KC See Note A	Antenna C-2	Moximum Output

NOTE A-If the pointer is not at 1400 KC on the dial, reset pointer to the 1400 KC mark on the dial scale.

FM STAGES

The following is required for oligning:

An accurately collibrated signal generator providing unmodulated signals at the test frequencies listed below.

Non-matallic scrawdriver

Dummy Antennas and I-F Loading Resistor—2500 mmf, 300 ohms

Zero center scale DC vocuum tube voltmeter hoving a range of approximately 3 volts.

(If a zero center scale meter is not ovoilable, a standard scale vacuum tube voltmeter may be used by reversing the meter connections for negative readings).

Allow chassis and signal generator to "Heat Up" for several minutes.

SIGNAL GENERATOR							
	FREQUENCY SETTING	CONNECT GENERATOR OUTPUT TO	THROUGH DUMMY ANTENNA	BAND SWITCH SETTING	GANG CONDENSER SETTING	ADJUST	ADJUST FOR
Discriminator	10.7 MC	6BA6 2nd 1-F Pin 1 and Chassis	2500 mmf	FM	Rotor Fully Open	Disc. Pri. (5) Note A	Moximum Deflection
	10.7 MC	6BA6 2nd 1-F Pin 1 and Chassis	2500 mmf	FM	Rotor Fully Open	Disc. Sec. (6) Note B	
l-F	10.7 MC Note C	6BA6 1st 1-F Pin 1 and Chassis	2500 mmf	FM	Rotor Fully Open	2nd I-F Pri. (7) Sec. (8) Note D	Moximum Deflection
Discriminotor	10.7 MC	6BA6 1st 1-F Pin 1 and Chossis	2500 mmf	FM	Rotor Fully Open	Disc. Pri. (5)	Maximum Deflection Maximum
J-F	10.7 MC	Junction C-32A & B (Dual 100 mmf cond.) And chassis	2500 mmf	FM	Rotor Fully Open	lst I-F Pri. (9) & Sec. (10) 2nd I-F Pri. (7) & Sec. (8) Disc. Pri. (5) In Order Shown Note D	Deflection
	10.7 MC	Same as obove	2500 mmf	FM	Rotor Fully Open	Disc. Sec. (6) Note B	Maximum Deflection
		RECHECK	I-F ADJUSTMENT	IN ORDER G	IVEN		
Oscill o tor	108.5	Disconnect built-in dipole on- tenna and connect generator to dipole terminols with re- sistor in series.	300 ohms	FM	Rotor Fully Open	O4c. C-25	Maximum Deflection
Antenna	104.5	Some as above	300 chms	FM	Tune rator for	Ant. C-39	Maximum Deflection

FM ALIGNMENT NOTES

NOTE A—The zero center scale DC vacuum tube voltmeter is to be connected between chassis ground and the AVC line. A signoi of .1 volt must be fed into the receiver for this adjustment.

Note output voltage on the zero center DC vocuum tube voltmeter

NOTE B-Disconnect zero center DC vacuum tube voltmeter from AVC and connect it at the audio takeoff point at the 27 K ohm resistor (R-10) and its junction with the terminol strip. Adjust for zero voltage indication.

NOTE C—AM 1-F coils must be oligned before attempting to align the FM 1-F coils.

NOTE D—Connect zero center DC vacuum tube voltmeter os in Note

A. Adjust input to give some output on the zero center DC
vocuum tube voltmeter as in Note A.