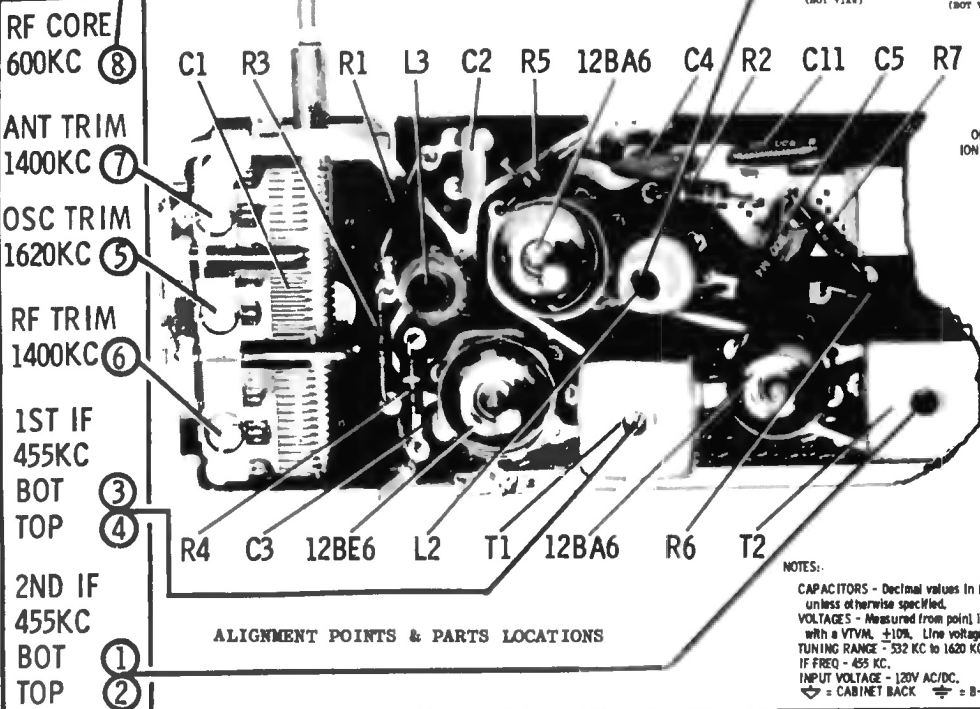
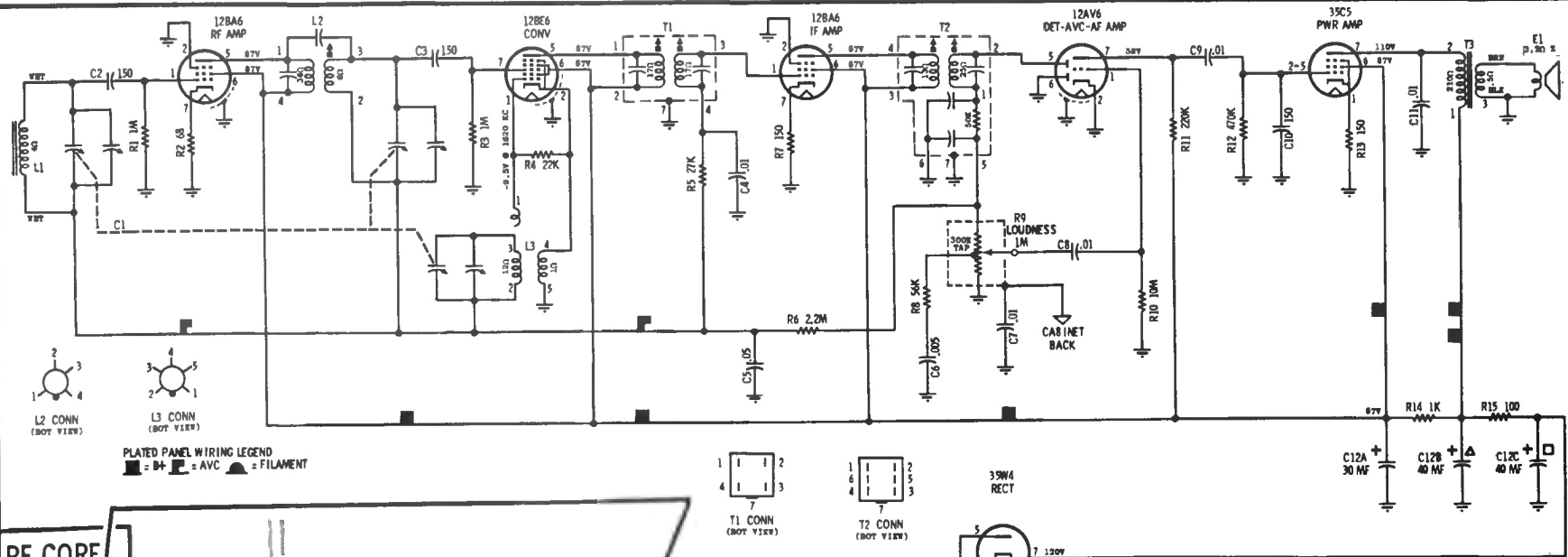


1. Remove two screws on bottom of cabinet; separate rear cabinet from front cabinet and unscrew (from inside rear cabinet) the lead lug which connects chassis to rear cabinet.
2. Remove the insert sections on the Loudness control and the Dial Scale. (The two control knobs are each composed of two sections.)
3. Remove Dial Scale knob and the screw (located behind knob) that mounts chassis to cabinet.
4. From front of cabinet, unscrew palnut from Loudness control. It is not necessary to remove the Loudness Indicator knob in order to free the chassis.
5. From rear of cabinet, remove the two screws that mount the plated panel bracket to cabinet.
6. Unsolder speaker leads, antenna leads, and remove chassis from cabinet.

MOTOROLA	
MODELS	CHASSIS
6T15N	HS-680
6T15S	HS-680