

MOTOROLA

MODEL
6X39A
6X39A-1
6X39A-2

CHASSIS
HS-630
HS-683
HS-684

CHASSIS REMOVAL

1. Pull the volume control knob from front of radio.
2. Remove tuning knob retaining screw from the tuning knob and remove the tuning knob.
3. Remove chassis mounting screw from under tuning knob.
4. Open rear cover and turn handle perpendicular to the plated chassis.
5. Grasp handle near one of its two mounting bushings and pull out from side of cabinet until the round portion of the mounting bushing clears hole in side of cabinet, then lift this side of handle and chassis slightly out of cabinet. Perform the same procedure on the other mounting bushing, then lift handle, chassis and speaker plate out of cabinet.
6. The plated chassis is separated from the speaker mounting plate as follows: unsolder the wire that connects from the gang to the plated chassis. Remove speaker, earphone jack, antenna & battery leads from plated chassis. Then unsolder one at a time the three chassis mounting support lugs.

HANDLE REPLACEMENT

1. Remove chassis and speaker mounting plate from cabinet as described under CHASSIS REMOVAL.
2. Unsolder antenna leads from chassis.
3. Turn handle perpendicular to chassis and slide out of handle clips.

