

RCA VICTOR

Models

1-RH-10, 1-RH-11,
1-RH-12, 1-RH-13,

1-TP-1E, HE, JE (Late Prod.)

Model 1-RJ-19

Chassis No. RC-1199D

CHASSIS REMOVAL

1. Unsolder the battery spring contacts from the circuit board. DO NOT ATTEMPT TO REMOVE CONTACTS FROM CASE. The battery contacts are heat sealed to the plastic case front.
2. Pull the dial knob off of tuning condenser shaft.
3. Remove the knurled nut holding the earphone jack to the case.
4. Remove the two screws holding the circuit board to the case and lift chassis from the case.
5. If necessary to separate chassis and speaker, unsolder speaker leads from wiring side of board. AVOID UNSOLDERING LEADS AT SPEAKER TERMINALS SINCE EXCESSIVE HEAT WILL DAMAGE VOICE COIL LEADS.

CRITICAL LEAD DRESS

1. Dress lead from diode to volume control between speaker magnet and top of battery.
2. Keep leads to earphone jack as short as possible.
3. Dress leads from output transistors to speaker towards the edge of the board (away from speaker pot) so as to provide sufficient room for 0.3 mf capacitor.

