- possible and kept away from oscillator coil, leads and switches.
- 2. All oscillator coil leads must be kept apart from each other and other leads and parts.
- 3. Blue plate lead of 2nd I-F transformer should be dressed under other leads and against chassis.

NOTE.—On some sets C23 may be .0015 mf., C25 may be .0025 mf.

Then loosen the center suspension by thoroughly soaking the outer edge of this suspension with repeated applications of acetone.

(Caution: Keep acetone from flowing to other parts of the loudspeaker.)

Keep the outer edge of the suspension soaked, and lift the cone, near the voice coil, up and down until the suspension is pulled away from the cone housing.

Insert 3 feelers, equally spaced, between the voice coil and the pole piece, and allow the center suspension to re-cement itself. Additional cement should be applied if necessary.

Pointer for Calibration Scale.—Improvise a pointer for the calibration scale by fastening a piece of wire to the gang-condenser frame, and bend the wire so that it points to the "180" mark on the calibration scale when the plates are fully meshed.

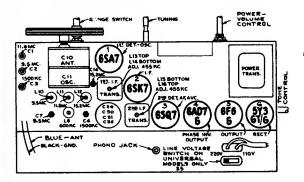
Dial-Indicator Adjustment.—After fastening the chassis in the cabinet, attach the dial indicator to the drive cable with indicator at the 540 kc mark (the first mark on "A" band to the left of "550"), and gang condenser fully meshed. The indicator has a spring clip for attachment to the cable.

Spread-Band Alignment.—The most satisfactory method of aligning or checking the spread-band ranges is on actual reception of short-wave stations of known frequency, by adjusting the magnetite-core oscillator coil for each spread-band so that these stations come in at the correct points on the dial.

In exceptional cases, when the set is being serviced in a location where the noise level is high enough to prevent reception of short-wave stations, a test-oscillator may be used for alignment, but an extremely high degree of accuracy is required in the frequency settings of the test-oscillator, as a slight error will produce considerable inaccuracy on the spread-band dials. The frequency settings of the test-oscillator may be checked by one or both of the following methods:

- Determine the exact dial settings of the test-oscillator (for frequencies at or close to the specified alignment frequencies) by zero-beating the test-oscillator against short-wave stations of known frequency.
- Use harmonics of the standard-broadcast range of a test-oscillator, first checking the frequency settings on this range by means of a crystal-controlled oscillator, or by zero-beating against standard broadcast stations.

When a test oscillator is employed for spread-band alignment, a final check should be made on actual reception of short-wave stations of known frequency, and the magnetile-core oscillator coil for each band should be retouched so that the stations come in at the correct points on the dial.



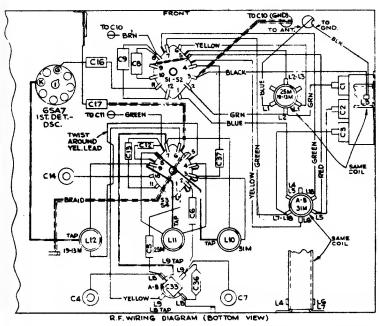
RCA MODELS 022A & 032

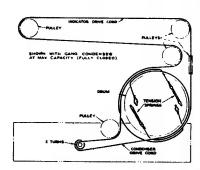
Chassis No. RC-507—Mfr. No. 274

Stops	Connect the high side of the test-osc.	Tune test- osc. to	Range switch	Turn radio dial to	Adjust the following for max. peak output
1	6SK7 I-F grid in series with .01 mid. 6SA7 1sf Det. grid in series with .01 mid.	455 kc	A	Quies Poins near 180°	L15 and L16 2nd I-F Trans.
2					L13 and L14 lst I-F Trans.
3	Ant. lead in series with 300 ohms	11.8 mc	25 M	138.50	Lll (osc.)** Cl (cmi.)
4		15.2 mc		170	C14 (osc.)*
5		Repeat steps 3 and 4			
6		15.2 mc	19-13 M	1560	L12 (osc.)**
7		9.5 mc	31 M	156°	L10 (osc.)** C2 (cnt.)
8		9.5 mc	В	11.50	C7 (osc.)***
9	Ant. lead in series with 200 mmf.	1,500 kc	A	280	C4 (osc.) C3 (ant.)
10		600 kc		1500	L8 (osc.) (Rock gang)
11		Repeat steps 9 and 10			

- *Use minimum capacity peak if two can be obtained. Check image to determine that C14 has been adjusted to the correct peak by tuning receiver to approximately 14.29 mc (29*) where a weaker signal should be received.
- ** If two peaks can be obtained use the one obtained when the core screw is farthest out (counter-clockwise).
 - *** Peak at minimum capacity if two peaks can be obtained.

 NOTE: Oscillator tracks above signal on all bands.





Dial-Indicator and Drive Mechanism

