

Stewart-Warner Alignment Procedure for Model 9014-E

Note that there are four calibrating lines stamped into the metal dial frame. When gang condenser is fully meshed, dial pointer should be in the position indicated by first line at the left. If it is set incorrectly, release pointer clip on dial cord and reposition pointer.

Connect an output meter across the speaker voice coil or from plate of 35L6GT tube to B— through a .1 Mfd. condenser (see voltage chart for convenient B— connection).

Connect ground lead from signal generator to B- through a .25 Mfd. condenser.

DUMMY ANT. IN SERIES WITH SIGNAL GENERATOR	CONNECT HIGH SIDE OF GENERATOR TO	SIGNAL GENERATOR FREQUENCY	BAND SWITCH POSITION	RECEIVER DIAL SETTING	TRIMMER NUMBER	TRIMMER DESCRIPTION	TYPE OF ADJUSTMENT
200 MMFD. Mica Condenser	Control Grid of 12SA7	455 KC	Broadcast	Any point where it does not affect the signal	1-2	2nd I.F.	Adjust for maximum output.
					3-4	lst I.F.	Then repeat adjustment.
200 MMFD. Mica Condenser	External Antenna Clip on Loop Frame	1500 KC	Broadcast	Set pointer to 1500 KC reference line stamped into metal dial plate (first line at the right)	5	Broadcast Oscillator (Shunt)	Adjust for maximum output.
200 MMFD. Mica Condenser	External Antenna Clip on Loop Frame	1500 KC	Broadcast	Tune to 1500 KC generator signal	6	Broadcast R.F.	Adjust for maximum output.
200 MMFD. Mica Condenser	External Antenna Clip on Loop Frame	1500 KC	Broadcast	Tune to 1500 KC generator signal	7	Broadcast Antenna	Adjust for maximum output.
400 OHM Resistor	External Antenna Clip on Loop Frame	12 MC	Short Wave	Set pointer to 12 MC. Reference line stamp- ed into metal dial plate (second line from the right)	8	Short Wave Oscillator	Adjust to bring in signal. Check to see if proper peak was obtained by tuning in image at approx. 11.1 MC. If image does not appear realign at 12 MC. with trimmer screw farther out. Recheck image.
400 OHM Resistor	External Antenna Clip on Loop Frame	12 MC	Short Wave	Tune to 12 MC generator signal	9	Short Wave Antenna	Adjust for maximum output. Try to increase output by de- tuning trimmer and retuning re- ceiver dial until maximum out- put is obtained.
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APPROXIMATE STAGE GAIN DATA

A vacuum tube voltmeter may be used for audio gain measurements. R.F. gains can be measured with a "channel" type instrument containing a tuned and calibrated R.F. amplifier. Observe following precautions:

The R.F. and I.F. stage gains shown below are less than under normal operating conditions due to the use of 3 volts fixed bias in order to establish a definite operating point. Therefore, these values are not intended to indicate the full capability of a stage.

- 1. For all gain measurements connect signal generator as shown. Use 600 KC. signal with 400 cycle modulation (use nearby frequency if local station interferes.)
- 2. For R.F. and I.F. measurements connect negative terminal of a 3 volt battery (two 1½ volt cells in series) to A.V.C. lead and positive terminal to B—. This provides a definite operating point.
 IMPORTANT: Disconnect battery when measuring audio stage gains.
- 3. Be sure radio is carefully tuned to generator signal (use weak signal for sharp tuning.)

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4. When using a "channel", type instrument carefully tune it for maximum output at desired frequency before making measurements.

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__ 3X 8 X 20X SE MODERATELY STRONG 12**S**K7 SIGNAL GENERATOR SET TO 600 KC. 12SA7 19857 12SK7 35L6GT R.F. tst 9ET. - 0SC 2nd DET. - A.H.C. tet A.F ONTPUT (@<u>_</u> BC. OSC. (5 BC. R.F. 6 12SA7 35Z5GT BC ANT T 12**SK**7 35L6GT 12**S**K7 DIAL AND POINTER DRIVE CORD **(1)**455 (2) ARRANGEMENT To string dial cord, set gang condenser to fully meshed position and use following NOTE
SOME GANG CONDENSERS HAVE
TRIMMERS LOCATED AS SHOWN HERE parts: 114955 S W. ANT (9) Clip on end of cord Cord (55 inches) Ring for dial cord Tension Spring 117057 119087 **BOTTOM VIEW**