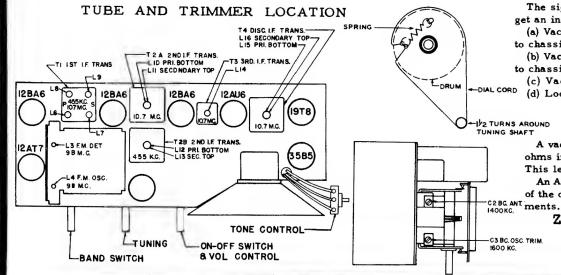


ALIGNMENT PROCEDURE

Operation	Connect Oscillator To	Dummy Antenna	Input Signal Frequency	Band	Set Dial To	Adj. Trimmers	Purpose
1	Pin 2 12AT7 Converter	.05 Mfd.	455 Kc. Modulated	вс	600 Kc.	L8, 9, 12, 13	Align I. F. channel for maximum output.
2	2 turns loosely cpld. to wavemagnet		1600 Kc. Modulated	вс	1600 Kc.	C3	Set oscillator to dial scale.
3	2 turns loosely cpld. to wavemagnet		1400 Kc. Modulated	вс	1400 Kc.	C2	Align antenna stage.
4 (a)	Pin 1 (grid) on 12AU6 limiter.	.05 Mfd.	10.7 Mc. Unmodulated	FM 100		L15 coil slug Primary discr.	Align primary of discriminator for maximum reading.
5 (b)	Pin 1 (grid) on 12AU6 limiter.	.05 Mfd.	10.7 Mc. Unmodulated	FM 100		Llé coil slug sec. of discr.	Adjust secondary of discriminat- or for zero reading.
6 (c)	Pin 1 (grid) on 12BA6 2nd. IF.	.05 Mfd.	10.7 Mc. Unmodulated	FM 100		L14 Prim. of 3rd. IF trans.	Align 3rd. IF transformer for maximum reading.
7 (c)	Pin 1 (grid) on 12BA6 1st. IF.	.05 Mfd.	10.7 Mc. Unmodulated	FM 100		L10 and L11 Prim, and Sec. of 2nd. IF transformer	Align 2nd IF transformer for maximum reading.
8 (c)	Pin 2 (grid) on 12AT7 converter tube socket.	.05 Mfd.	10.7 Mc. Unmodulated	FM 100		L6 and L7 Prim. and Sec. of 1st. IF transformer.	Align 1st. IF transformer for maximum reading.
9 (c)	Antenna Post FM (Re-	270 ohms	98 Mc. Unmodulated	FM 100	98 Mc.	L4 Osc. Coil Slug	Set Oscillator to dial scale.
10 (c) (d)	move line ant.)	270 ohms	98 Mc. Unmodulated	FM 100	98 Mc.	L3 Det. Coil Slug	Align det. stage to maximum reading.



The signal generator output should be kept just high enough to get an indication on the meter.

- (a) Vacuum Tube Voltmeter Lug 7 on discriminator transformer to chassis (half discriminator load).
- (b) Vacuum Tube Voltmeter Lug 5 on discriminator transformer to chassis (full discriminator load).
- (c) Vacuum Tube Voltmeter from Limiter Grid to Chassis.
- (d) Loosen Slugs by applying a hot iron to the cement.
- A vacuum tube voltmeter with an isolation resistor of 2,000,000 ohms in series with the hot lead will serve for FM adjustments.

This lead should be shielded. An AC output meter connected across the primary or secondary of the output transformer will be satisfactory for all AM adjust-

Zenith Model 7H922, Chassis 7F02, also Model 7H921, Chassis 7F04, and Model 7H921Z, Chassis 7F04Z.